Part No 123 produced incorrectly against the drawing and sample

Use this path for the specific issue being investigated

WHY?

WHY?

WHY?

WHY?

Therefore

Therefore

Therefore

Therefore

Root Causes

**Define Problem**

Use this path to investigate why the problem was not detected

Use this path to investigate the systemic root cause (Quality System Failures)

WHY?

WHY?

WHY?

WHY?

Therefore

Therefore

Therefore

Therefore

The mild steel section was too thin

WHY?

WHY?

WHY?

WHY?

Therefore

Therefore

Therefore

Therefore

**A**

**B**

**C**

**ChIP #**

**Date raised**

**Product/Process**

**Location of issue**

**Content Revision Date**

**Lessons Learnt>**

|  |  |
| --- | --- |
| **Corrective Action with Responsibility** | **Date** |
| **A** | |
|  |  |
| **B** | |
|  |  |
| **C** | |
|  |  |